

JUN 14 2016

JOB NUMBER

bx 7/7/66
ENGRAVE T/N, S/N,
"MADE IN USA"

RELEASED FOR PROD.
DATE: 2/28/88 INT: C

1 OHTS-HDN RC 48-52

REDUCED
PRINT

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SHOP COPY

UOS BREAK SHARP EDGES. 010:030 RB 1380

* EACH ITEM PURCHASED SEPARATELY
MUST BE STAMPED OR ETCHED WITH
TOOL NUMBER AND DETAIL NUMBER.
IF SUITABLE OR SUFFICIENT AREA
NOT AVAILABLE, ATTACH TAG.

USED ON ENGINE MODELS
T63-A-5A, 250-C18, -C18A

live with

OFFICE

S/N	DESCRIPTION	DATE	APPROVED
A	1.18 (M) 21.90 5.00 3.37 10.63 40.50 3.3	3 OCT 74	44-1356
	2.1 (M) 25.8 3.82 4.04 3.37 2.00		
	3.1 (M) 3.5 3.37 3.37 3.37 3.37		
	4.1 (M) 3.67 3.37 3.37 3.37 3.37		
	5.1 (M) 3.37 3.37 3.37 3.37 3.37		
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	59.1 (M) 3.37 3.37 3.37 3.37 3.37		
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	61.1 (M) 3.37 3.37 3.37 3.37 3.37		
	62.1 (M) 3.37 3.37 3.37 3.37 3.37		
	63.1 (M) 3.37 3.37 3.37 3.37 3.37		
	64.1 (M) 3.37 3.37 3.37 3.37 3.37		
	65.1 (M) 3.37 3.37 3.37 3.37 3.37		
	66.1 (M) 3.37 3.37 3.37 3.37 3.37		
	67.1 (M) 3.37 3.37 3.37 3.37 3.37		

(A)	ITEM NO. NG. REQD.	SYMBOL OR DESCRIPTION	CODE IDENT	PART OR IDENTIFYING NO.	WALDES TRUARC
3	1	RETAINING RING	79136	NO. 5100-39	
2	1	DRIET HOUSING			STL
1	1	DRIET			STL

FOR PART IDENTIFICATION ITEM NUMBERS ARE EXPRESSED AS DASH NUMBERS IN THIS BASIC DRAWING, EXCEPT WHERE NUMBER APPEARS IN THE PART OR IDENTIFYING NUMBER COLUMN

UNLESS OTHERWISE SPECIFIED		15. APPROVALS		DATE		ALLIANCE DIVISION GENERAL INVESTIGATION INDIANAPOLIS, INDIANA		AMTS 2400 INWNER		SPEC SUMMARY SET	
TOL ON ANGLES =		DRAWN <i>W</i>		10-2-57		DRIFT-GAS PRODUCER TURBINE TIE BOLT NUT CRIMPING		6798838		SHEET / OF 1	
TOL ON 3 PLACE DECIMALS =		CHECKED <i>W</i>		10-2-57							
TOL ON 4 PLACE DECIMALS =		ENG. DR. <i>POWER</i>		10-2-57							
4-PLACE DECIMAL DIMENSIONS ARE BASIC		METALLURG		10-2-57							
UNLESS TOLERANCES ARE BASIC		ENGR. 1 <i>DAH</i>		10-2-57							
MAIL SEE ITEM		ENGR. 2 <i>AY</i>		10-2-57		MODEL		SIZE		CODE IDENT	
HEAT TREAT. <i>SEE ITEM</i>		FINAL <i>2 E R</i>		10-2-57		DWG. NO.		D 73342		SCALE 2/1	
SURFACE TREAT. <i>AS NOTED</i>		REVIEW APPROVAL									

SIZE D	WORK IDENT 73342	WORK NO. 6798838
SCALE 2/1		SHEET 1 OF 1